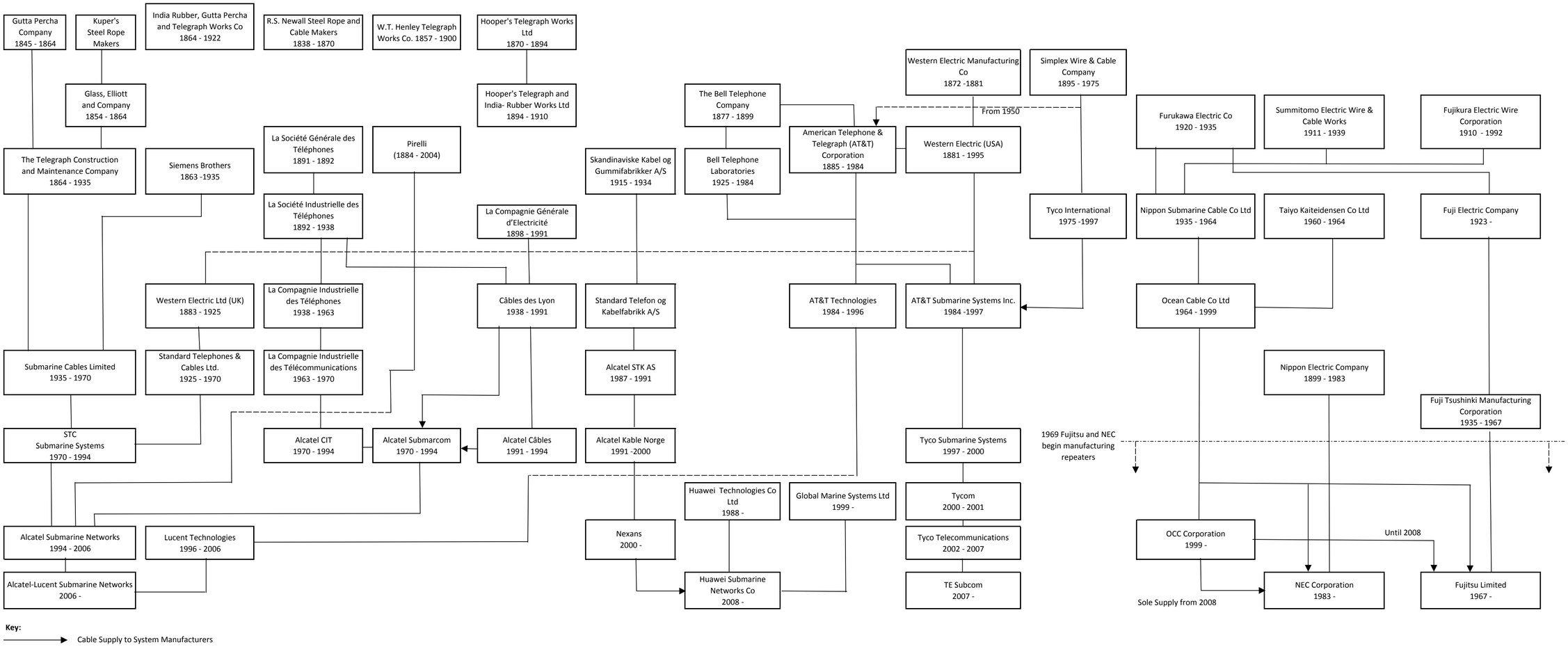**Major Submarine System Suppliers (1850 -2012)**